

Capacity in Tons (NKH FSP)		12"		18"		24"		30"				
RAM	Inches		mm	Inches		mm	Inches		mm	Inches		mm
Length of Ram Stroke	12		305	18		457	24		457	30		762
Length of Ram	26		660	40½		1029	50		1029	58		1473
Length & Width of Ram Bearing	26x7		660x178	28½ x 9		724x229	33 x 11½		724x229	39x13¼		990x317
Max & Min. Distance from Table to Ram	10x1		254x25	15 x 1		381x25	18 x 3		381x25	19x3		483x76
TABLE	9		229	18		330	24		330	17 1/2		444
Working Surface of Table	12x8		305x203	18 x 11½		457x292	24 x 14		457x292	30x15		762x381
Max Table Travel Horizontal	16½		419	18		457	24		457	30		762
Max Table Travel Vertical	9		229	13		330	15		330	17½		444
Angular Movement of Table		60°L 60°R			60°L 60°R			60°L 60°R			60°L 60°R	
BASE				17¼			36					2565
Length & Width of Base	37x18		940x457	50 x 17¼		1270x444	64 x 23		1270x444	72x26		1880 x 660
Length of Main Slide Base	23		584	29		736	36		736	41		2565
TOOL HEAD		60°L		5½								
Max. Vertical Travel of Tool Slide	5		127	5½		139	5¾		139	5¾		146
Max. Swivel of Tool Head	9¼	-	241			305		305	14	4		

SPEEDS & FEEDS	2½	-	64			70	12	70	2¾			70
Range of Ram Speed in Cone Pulley		-			3			4			3	
Range of Ram Speed in All Geared		-			4			4			4	
Dia of Clutch Pully	9¼		241	12		305	12		305	14		70
Dia of Motor Pully	2½		64	2¾		70	2¾		70	2¾		0.229
Stroke Per Minutes		30, 60, 90			16, 32, 64, 96			12, 24, 48, 72			8, 16, 32, 48	
Range of Table Feed Per stroke of Ram	0.009		0.229	0.009		0.229	0.009		0.229	0.009		336
Range of Tool Head Feed		Hand Feed			Hand Feed			Hand Feed			Hand Feed	
SPECIFICATION OF VICE					1500Kg.			2000Kg.				
OVERALL DIMENSIONS & WEIGHT											2700Kg.	
Length												
Width												
Heigh												
WEIGHT(APPROX)												
All Sizes are in inches	All Sizes are subjected to change without prior notice due to regular improvement											