

Pressure in Tons	30	50	75	100	150	200	250	300	400	500
Bed to Ram Bottom	280	315	360	400	460	510	600	650	700	750
Bed Size	430 x 450	450 x 500	550 x 600	600 x 650	650 x 700	815 x 815	850 x 850	900 x 900	1000 x 1000	1100 x 1100
Stroke Length	75	90	100	115	125	150	150	165	175	175
Shut Height	205	225	260	285	335	360	450	485	525	575
Hole in Ram for Die clamping	32	38	45	50	55	65	70	75	80	80
No. Of Stroke er minute	55	50	45	40	35	30	25	25	20	20
Adjustment in RAM	30	45	60	65	70	70	75	75	75	75
Motor Power Required (1440 RPM)	3 HP	5 HP	5 HP	7.5 HP	10 HP	15 HP	30 HP	30 HP	40 HP	40 HP